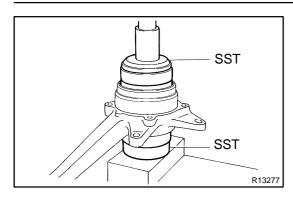
SA04Y-01



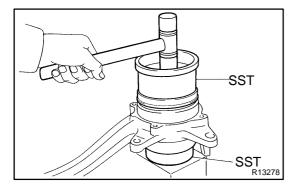
# REASSEMBLY

#### 1. INSTALL NEW BEARING

(a) Using SST and a press, install a new bearing to the steering knuckle.

SST 09527-1701 1, 09950-60020 (09951-00910)

(b) Using snap ring pliers, install a new snap ring.



# 2. INSTALL NEW OIL SEAL (OUTSIDE)

(a) Using SST and a plastic hammer, install a new oil seal (outside).

SST 09223-15030, 09527-17011

(b) Coat MP grease to the oil seal lip.

#### 3. INSTALL AXLE HUB TO STEERING KNUCKLE

(a) Install the brake dust cover to the steering knuckle with the 4 bolts.

Torque: 18 N-m (185 kgf-cm, 13 ft-lbf)

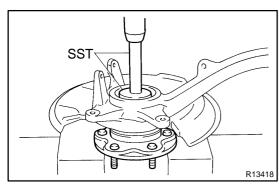


(b) Using SST and a press, install the axle hub to the steering knuckle.

SST 09649-17010

# 4. INSTALL ABS SPEED SENSOR ROTOR/SPACER NOTICE:

Do not scratch the serration of the speed sensor rotor.



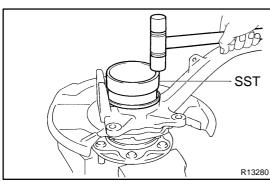
## 5. INSTALL BEARING SPACER

Using SST and a press, install the bearing spacer.

SST 09950-60010 (09951-00650), 09950-70010 (09951-07150)

6. 2WD:

**INSTALL GREASE CAP** 



7. 4WD:

## **INSTALL NEW OIL SEAL (INSIDE)**

(a) Using SST and a plastic hammer, install a new oil seal (inside).

SST 09527-1701 1

HINT:

Strike the SST on its circumference evenly.

(b) Coat MP grease to the oil seal lip.

2002 4RUNNER (RM887U)

Author: Date: 1183