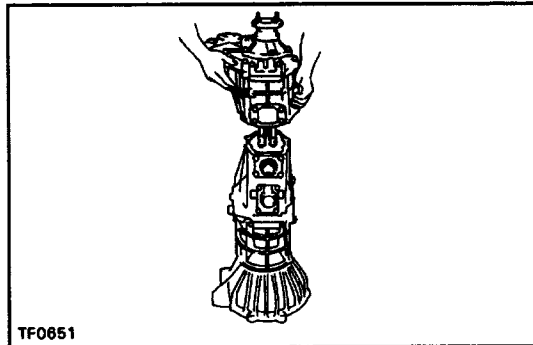


TRANSFER INSTALLATION

1. INSTALL TRANSFER AND PROPELLER SHAFT UPPER DUST COVER TO TRANSMISSION WITH NEW GASKET

(a) Shift the 2 shift fork shafts to the high-4 position.

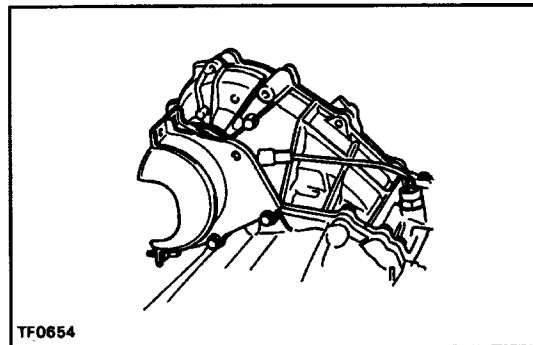


(b) Apply MP grease to the adaptor oil seal.

(c) Place a new gasket to the transfer adaptor.

(d) Install the transfer to the transmission.

HINT: Take care not to damage the oil seal by the input gear spline when installing the transfer.

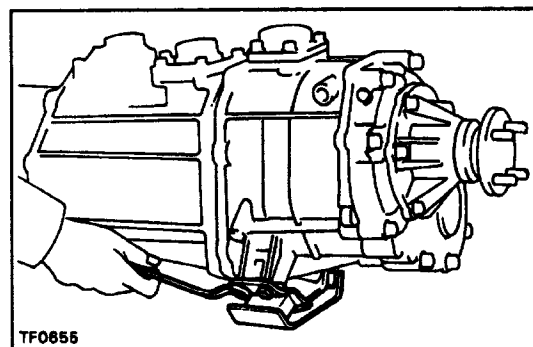


(e) Install and torque the bolts with the propeller shaft upper dust cover.

Torque: 37 N-m (380 kgf-cm, 27 ft-lbf)

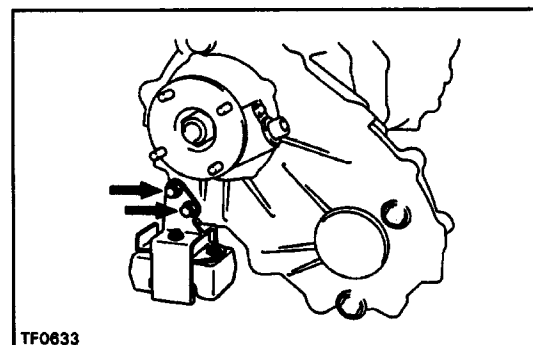
(f) install the dust cover bolt to the bracket.

Torque: 23 N-m (230 kgf-cm, 17 ft-lbf)



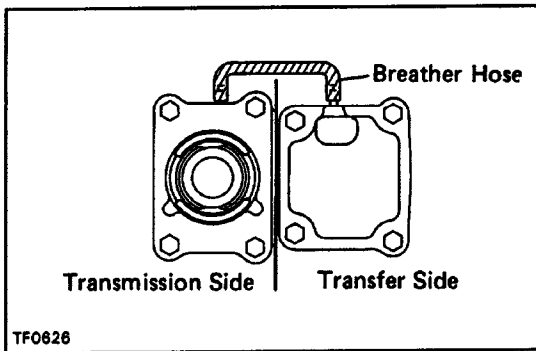
2. INSTALL ENGINE REAR MOUNTING

Torque: 40 N-m (400 kgf-cm, 29 ft-lbf)



3. INSTALL DYNAMIC DAMPER

Torque: 37 N-m (380 kgf-cm, 27 ft-lbf)

**4. 22R-E/G58 AND A340F:****INSTALL BREATHER HOSE**

Connect the breather hose for transfer upper cover and transmission control retainer as shown.

Hose depth:

13 mm (0.51 in.)

5. INSTALL TRANSFER WITH TRANSMISSION

M/T – See pages G58 [MT1-11](#), R150F [MT2-12](#).

A/T – See pages [AT1-72](#).

6. FILL TRANSMISSION AND TRANSFER WITH OIL

M/T – See pages G58 [MT1-14](#), R150F [MT2-15](#).

A/T – See page [AT1-24](#).

7. PERFORM ROAD TEST

Check for abnormal noise and smooth operation.