# SERVICE BULLETIN TOYOTA MOTOR SALES, U.S.A., INC.

**VOLUME** 

9

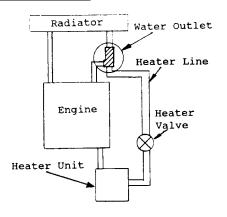
REFERENCE ENGINE		
NUMBER_	029	
DATE	11-25-88	
MODEL_	VN	

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# **GURGLING (WATER RUSHING) NOISE FROM HEATER CORE**

To prevent the gurgling (water rushing) noise from the heater core due to air being trapped in the system, the following production change has been adopted. (See following illustrations).

# **SYSTEM LAYOUT:**



# PREVIOUS Water Outlet To Radiator Water By-Pass Hose To Heater Unit NEW Water Outlet To Radiator Water By-Pass Hose Water By-Pass Hose

# **PRODUCTION CHANGE EFFECTIVE:**

## **Starting VIN:**

JT#VN62##K0026731 JT#VN66##K0026731

# **Starting Date:**

August, 1988 August, 1988

### **PART NUMBER INFORMATION:**

PART NAME	Prev. P/N	New P/N
Hose, Water By-Pass, No. 1	16261–65010	16261–65011
Outlet, Water	16331–65010	16331–65011

### FIELD FIX INFORMATION/PROCEDURE:

For field fix 4x4 V–6 vehicles produced before the production change, install both by–pass hose and water outlet as a set.