# SERVICE BULLETIN TOYOTA MOTOR SALES, U.S.A., INC.

 REFERENCE
 ENGINE

 NUMBER
 011

 DATE
 10-20-89

 MODEL
 RN

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# 22R-E, 22R-TE HARD STARTING/ROUGH IDLE

**VOLUME** 

The following parts are now available to improve the startability and idle stability after a hot dead soak or an extended dead soak.

## **MODIFICATION INFORMATION:**

C	ONDITION DESCRIPTION	IMPROVEMENT	
1	Hard Starting/Rough Idle after a Hot Dead Soak of 15–30 minutes.	Reduce the temperature where Temperature Switch No. 2 activates the fuel pressure–up system from 110°C (230°F) to 60°C (140°F).	
2	Hard Start/Long Crank Time after an extended dead soak of 3 to 4 hours.	Increase temperature at which the Start Injector Time Switch activates the cold start injector from 35°C (95°F) to 45°C (113°F).	

## **YEAR/MODEL APPLICATION:**

CONDITION	MODEL YEAR	ENGINE	VEHICLE
1	1985-1987	22R-E	4WD TRUCK
Temperature Switch No. 2	1986-1987	22R-TE	and 4RUNNER
2 Cold Start Injector	1985-1987	22R-E	2WD TRUCK 1-TON TRUCK CAB/CHASSIS 4WD TRUCK 4RUNNER
Time Switch	1985-1988	22R-TE	2WD TRUCK 4WD TRUCK 4RUNNER

### **PART NUMBER INFORMATION:**

PREV P/N	NEW P/N	COND	PART NAME
89428–28030	89428–26020	1	Switch, Temperature No. 2
89462–30011	89462–20050	2	Switch, Start Injector Time

## 22R-E, 22R-TE HARD STARTING/ROUGH IDLE (Cont'd)

#### PRODUCTION CHANGE INFORMATION:

<u>CONDITION 1:</u> Temperature Switch No. 2 specification (same as field fix)

changed at beginning of 1988 model year.

CONDITION 2: ECU modification at beginning of 1988 model year to activate

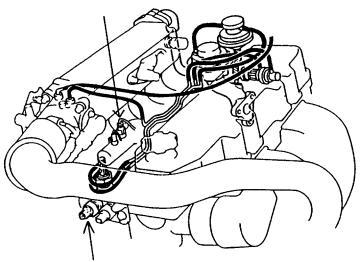
cold start injector at higher temperature (22R-E only).

#### **REPAIR PROCEDURE:**

1. Replace cold start injector time switch with the new part.

2. On vehicles equipped with a pressure—up system, (see application chart on page 1) also replace Temperature Switch No. 2 with the modified one.

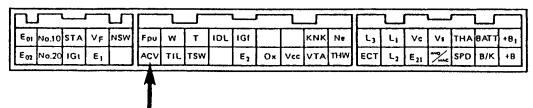
Switch, Temperature No. 2



Switch, Start Injector Time

3. For vehicles equipped with Air Conditioning, the ACV terminal must be disconnected from the ECU when installing the modified Temperature Switch No. 2 (Condition 1). This is necessary to prevent the Engine Idle–Up from working continuously after warm–up.

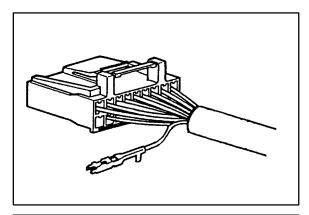
#### ECU Connectors

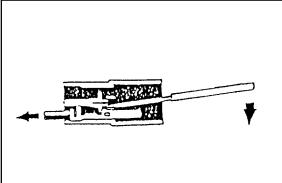


Remove This Terminal

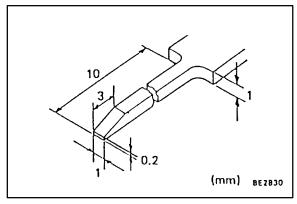
## 22R-E, 22R-TE HARD STARTING/ROUGH IDLE (Cont'd)

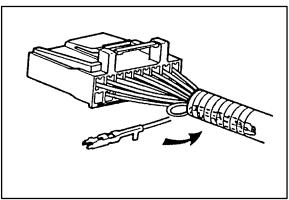
## **HOW TO REMOVE THE WIRE TERMINAL**





- 1. Insert a miniature screwdriver from the open end. Move the <u>locking clip</u> to the unlocking direction () and hold it in this position.
- Do not apply excessive force to the terminal.
- Do not pry the terminal with the screwdriver.
- 2. Carefully remove the terminal without using excessive force.





3. Wrap the removed wire terminal with electrical tape. Tuck the terminal into the harness protector and secure with electrical tape.