

finished in to test the springs: however, the drivers may be pushed up and down with a screwdriver by reaching in through any of the holes in the case. Proper operation of all the parts at this point is very important!

**NOTE:** Because of the many vehicles into which the **ROCK-RIGHT** can be installed, we do not give exact torque values for the various bolts. Different thread sizes and materials mean that the values for each vehicle will probably be different from the others. However, as a general guide, we will give some **TYPICAL** values here. Also note that some manufacturers recommend the use of thread locking material where appropriate.

#### Torque Values (lbs-ft.)

- |                    |         |
|--------------------|---------|
| 1. Ring gear.....  | 58 - 80 |
| 2. Case bolts..... | 27 - 49 |
| 3. Bearing caps..  | 51 - 95 |



**Figure B**

Line up marks and install case top half