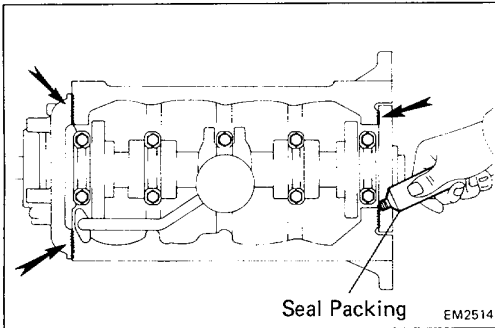


13. INSTALL OIL PAN

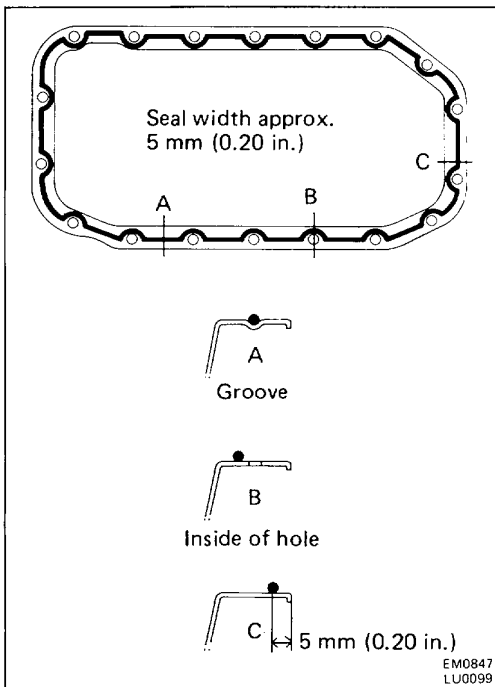
- (a) Remove any old packing material and be careful not to drop any oil on the contacting surfaces of the oil pan and cylinder block.
- Using a razor blade and gasket scraper, remove all the packing (FIPG) material from the gasket surfaces.
 - Thoroughly clean all components to remove all the loose material.
 - Clean both sealing surfaces with a non-residue solvent.



CAUTION: Do not use a solvent which will affect the painted surfaces.

- (b) Apply seal packing to the joint part of the cylinder block and chain cover, cylinder block and rear oil seal retainer.

Seal packing: Part No. 08826-00080 or equivalent



- (c) Apply seal packing to the oil pan as shown in the figure.

Seal packing: Part No. 08826-00080 or equivalent

- Install a nozzle that has been cut to a 5-mm (0.20 in.) opening.

NOTE: Avoid applying an excess amount to the surface. Be especially careful near oil passages.

- Parts must be assembled within 5 minutes of application. Otherwise, the material must be removed and re-applied.
 - Immediately remove nozzle from tube and reinstall cap.
- (d) Install the oil pan over the studs on the block with sixteen bolts and two nuts. Torque the bolts and nuts.

Torque: 130 kg-cm (9 ft-lb, 13 N-m)

- (e) Lower the engine and install the engine mounting bolts.
- (f) Install the engine under cover.

POST INSTALLATION

- 1. INSTALL RADIATOR**
- 2. INSTALL CYLINDER HEAD**
(22R-E, 22R-TE See page EM-32)
(22R See page EM-42)