

DOWNEY INSTALLATION INSTRUCTIONS

IDLER ARM GUSSET, #DOW454-86 & 93

1. Using a screw driver and hammer, remove idler arm bracket cap. You may destroy cap during removal, it cannot be reused with the idler arm gusset.
2. Remove idler arm top nut and plate washer.
3. Slide top of idler arm gusset over top of idler arm shaft seating top of gusset against top bushing, and bottom of gusset against idler arm.
NOTE - *Top of idler arm gusset replaces plate washer.*
4. Install top nut, and torque to 58 ft. lbs.
5. Install bottom bolts supplied with idler arm gusset, tighten until idler arm gusset squeezes idler arm tightly.

PART LIST

- (1) idler arm gusset
- (2) $\frac{3}{8}$ " x $2\frac{1}{2}$ " bolts
- (2) $\frac{3}{8}$ " nylock nuts

